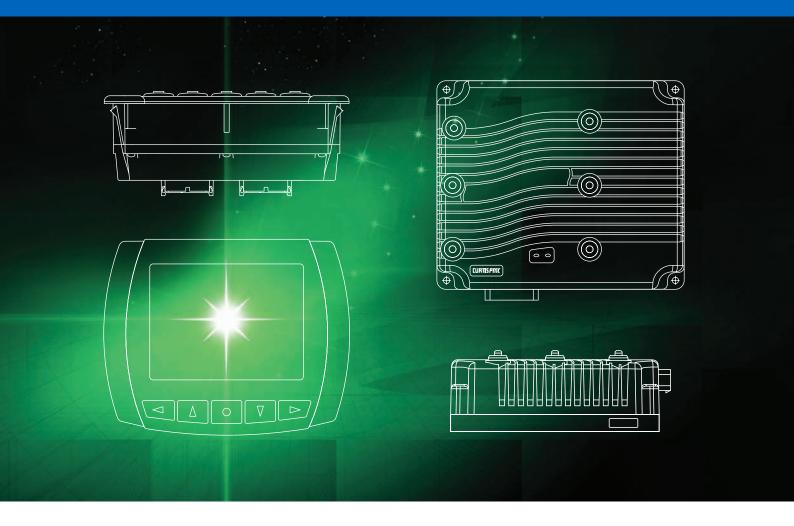
CURTIS INSTRUMENTS, INC.

Vehicle Technology



Motor Speed Controllers • Instrumentation • Throttles • Other Vehicle Products





















DC Contactors Alarms

Beacons



Code Switches

Instrumentation



Programmers



Foot Pedals



Vehicle Management Systems

Traction Controllers



Steering Controllers





DC/DC Converters



Steering Sensors

System Expansion Modules



Pump Controllers

Curtis AC induction motor controllers provide OEMs with an unbeatable combination of power, performance and functionality. They are very reliable and well proven in counterbalance trucks, warehouse trucks, tow tractors and many different types of electric vehicles worldwide.

Curtis VCL™-Vehicle Control Language is standard on all Curtis AC motor controllers. It is an integrated, customizable application layer in addition to the standard motor control features. VCL allows vehicle developers to write powerful logic functions and create a "virtual system controller" embedded within the motor controller.

Indirect Field Orientation (IFO) vector control algorithm provides superb drive "feel," improved speed regulation and maximum torque.



Curtis Auto-Tune function allows quick and easy characterization of the AC motor without the need for dynamometer testing. Curtis AC controllers are fully compatible with any brand of induction motor.

Dual-Drive functionality is standard, allowing correct control of applications featuring twin traction motors. This function ensures smooth and safe operation, minimal tire wear and correct load sharing between the traction motors at all times.

Configurable CANopen connection allows communication with other CAN devices. Curtis AC controllers are CANopen compatible and can be further customized and configured using VCL.





Battery Monitoring System









AC MOTOR CONTROLLERS



The New Curtis "E-series" AC Controllers -Packed with new features and capabilities

The new Curtis AC controller series is fast, powerful and feature-rich and enables our customers to develop better vehicles quicker than ever.



Curtis E-Series AC Motor Controllers EN ISO 13849-1 data

Model	Safety Function	Performance Level (PL)	Designated Level (PL)	MTTFd	DC
12322	Uncommanded Powered Movement	d		≥ 40 years	≥ 90
12326	Motor Braking Torque	С		≥ 16 years	≥ 90
1234 🗨	Uncommanded Powered Movement	d	Catanana 2	≥ 40 years	≥ 90
12346	Motor Braking Torque	С		≥ 16 years	≥ 90
1024	Uncommanded Powered Movement	d	Category 2	≥ 36 years	≥ 90
12360	Motor Braking Torque	С		≥ 12 years	≥ 90
1238 🔁	Uncommanded Powered Movement	d		≥ 36 years	≥ 90
12390	Motor Braking Torque	С		≥ 12 years	≥ 90

MTTFd = Mean Time To Failure (Dangerous) DC = Diagnostic Coverage

The safest.

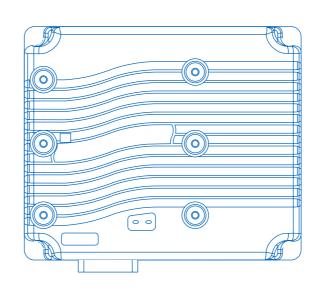
- Dual-micro architecture delivers the highest levels of functional safety.
- CE marked as a programmable safety device under EN ISO 13849-1:2008.
- Utilizes a Category 2 designated architecture to provide a Performance Level of up to PL=D, surpassing the requirements of EN1175-1: 1998 + A1: 2010.
- Listed with Underwriter's Laboratories (UL) as a recognized component under UL583.

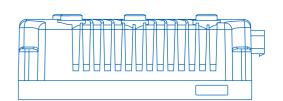


- Outlasts and outperforms with more features, improved ratings and simple motor auto-characterization routine.
- Faster 64 MHz main-microprocessor and increased FLASH memory capacity.
- Proprietary Curtis IFO Vector Control Algorithm provides the maximum possible torque and highest efficiency across the entire speed range.
- Configurable CAN master capability with proprietary Vehicle Control Language

The most reliable.

• Decades of Curtis controller experience, by a global technology leader with millions sold, back every unit.







AC MOTOR CONTROLLERS SYSTEMS CONTROL



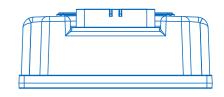
VEHICLE SYSTEMS CONTROL

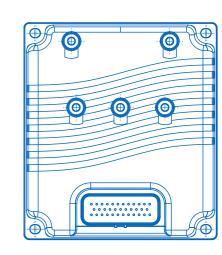
1352 I/O Expansion Module

- Flexible I/O expansion module for CANopen controller networks.
- 12-36V or 36-80V.
- Nine multi-purpose I/O pins including 6 x 3A output drivers.
- Three analog inputs with 12-bit resolution.
- Suitable for 12V internal combustion applications.
- Use with Curtis AC controllers, 1310 system controller or 3rd-party CAN devices.
- Controls up to 6 proportional hydraulic valves.
- Compact, rugged housing sealed to IP 65.



AC Motor	1222	12320	12342	1298	12360	1238 🔁	12392
Models							
Application	Electric Power Steering	Traction or Pump	Traction or Pump	Combined AC Traction and DC Pump	Traction or Pump	Traction or Pump	Traction
Voltage [VDC]	24–48	24-80	24–80	24	24-80	24–96	72-144
Isolated Logic	No	No	No	No	No	No	Yes
Current (2 min) [A]	70	150–250	200–350	250–300	300–550	450–800	500–650
Control Type	Position/Speed	Speed or Torque	Speed or Torque	Speed or Torque	Speed or Torque	Speed or Torque	Speed or Torque
Control Method	IFO Vector	IFO Vector	IFO Vector	IFO Vector	IFO Vector	IFO Vector	IFO Vector
CANbus	Yes	Yes	Yes	Yes	Yes	Yes	Yes
Auto Tuning	No	Yes	Yes	Yes	Yes	Yes	Yes
Dual Drive	N/A	Yes	Yes	Yes	Yes	Yes	Yes
IP Rating	IP 65	IP 65	IP 65	IP 65	IP 65	IP 65	IP 65





Vehicle Control Language - VCL™

- Curtis VCL is an easy to use, powerful programming language that allows vehicle developers to customize controller functionality for each application.
- Curtis AC motor controllers and the Model 1310 system controller include VCL application environments.
- VCL provides CAN communications control, I/O configuration and mapping, as well as feedbackloop process blocks, such as Proportional Integrator Differentiator (PID) functions.
- A comprehensive library of VCL commands allows the rapid development of application specific logic functions.
- For multi-controller CANbus applications, VCL enables the developer to configure the network and fully utilize all available I/Os.
- VCL allows the easy integration of CAN Instrumentation and other 3rd-party CAN devices.
- Curtis offers VCL training, or Curtis engineers will customize code as required.

1313 Handheld Programmer

- Comprehensive handheld diagnostic and programming tool designed for use in harsh field service environments.
- Color LCD, USB port, and SD memory card slot.
- Enables parameter files to be created, edited and cloned to other controllers or transferred to a PC.
- Real-time monitoring and logging of system variables.
- Displays event history logs, system timers, and fault codes with comprehensive help text.

1314 PC Programming Station

- Windows® programming and troubleshooting software for Curtis control systems.
- USB to CANbus or serial interface.
- Powerful programming, full-system diagnostics and graphical monitoring and logging functions.
- Compatible with Microsoft XP, Vista and Windows 7 operating systems.

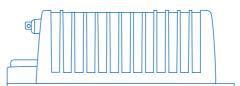




SepEx® MOTOR CONTROLLERS

- Curtis SepEx® motor controllers deliver smooth, silent and seamless control of separately excited (SEM) DC motors.
- SepEx® motor controllers eliminate the need for reversing contactors and provide regenerative braking to near zero speed.
- Curtis' renowned MOSFET power sections, combined with a sophisticated microprocessor, provide high efficiency and flexibility.





SepEx [®]	1243/1243CAN	1244/1244CAN	1266A/1266R	1268
Models				
Vehicle Type	Industrial	Industrial	Golf/Utility	Heavy-Duty Golf/Utility
Application	Traction	Traction	Traction	Traction
Voltage [VDC]	24–36	24–80	36–48	36–48
Armature Current (2 min) [A]	200–350	400–700	275–350	400–500
Field Current (2 min) [A]	25–35	50–60	20	50
WalkAway®	No	No	A Yes/R No	Yes
Control Method	Speed	Speed	Speed	Speed
Field Mapping	Yes	Yes	Yes	Yes
MultiMode®	Yes	Yes	Yes	Yes
VCL	No	No	No	No
CANbus	Option	Option	No	No
840 Spyglass Support	Yes	Yes	No	No
IP Rating	IP 53	IP 64	IP 53	IP 64

SERIES MOTOR CONTROLLERS PERMANENT MAGNET CONTROLLERS 10



SERIES CONTROLLERS

- Curtis invented the world's first practical MOSFET series motor controller in the 1980s.
- Millions of units are in use worldwide, for every imaginable application.
- Curtis Series Controllers are available in a wide range of models, from simple analog controllers to sophisticated, microprocessor-based controllers with CANbus communications and comprehensive diagnostics.
- Simple, tough and easy to troubleshoot, Curtis series controllers offer excellent value for many applications and markets.

PERMANENT MAGNET CONTROLLERS

- Curtis Permanent Magnet motor controllers provide fully programmable, 4-quadrant speed control of brushed DC permanent magnet motors.
- All units offer programmable acceleration, deceleration and current limiting, load compensation, control of electromagnetic brakes, and full protection against over-temperature, under-voltage and over-voltage.
- Models are available for light industrial applications, such as sweeper-scrubbers or power-movers, and for medical mobility scooters.



Permanent Magnet	inent Magnet 1210		1228	1229	
Models	CURITS Curior land Curior	A PARTY OF THE PAR			
Voltage [VDC]	24	24	24–36	24–48	
Armature Current [A]	45–70	45–90	70–110	200–250	
Integral line contactor	Yes	Yes	Yes	No	
MultiMode®	Yes	Yes	Yes	Yes	
EM brake driver	Yes	Yes	Yes	Yes	
Emergency Reverse	No	Yes	No	Yes	
Actuator Output	No	No	No	Yes	
Push-too-fast function	Yes	Yes	Yes	Yes	
BDI output	Yes	Yes	Yes	Yes	
CANopen	No	No	No	Yes	
UL approved	No	Yes	No	Yes	
TÜV/FDA approved	Yes	No	Yes	No	

Series	1207В	1204M	1205M	1209M	1221M	1221C	1231C	1253
Models								
Application	Traction	Traction or Pump	Traction or Pump	Traction or Pump	Traction or Pump	Traction	Traction	Pump
Voltage (VDC)	24	24–72	24–72	36–72	48–72	72–120	72–144	48–80
Armature Current (2 min) [A]	250–300	275–325	400-500 (1min)	400–450	550	400	500–550	600
Plug Braking	Yes	Option	Yes	Yes	Yes	Yes	Yes	No
Programmable Parameters	Yes	Yes	Yes	Yes	Yes	No	No	Yes
Line Contactor Driver	Yes	Yes	Yes	Yes	Yes	No	No	Yes
CANbus	No	No	No	No	No	No	No	No
IP Rating	IP 54	IP 54	IP 54	IP 54	IP 54	IP 65	IP 65	IP 54



enGage® VI & VII

- The Curtis enGage® VI and VII color LCD vehicle instruments are CAN compatible with full Input/Output integration.
- Available in both cased and module versions.
- Integrates comprehensive panel functionality into a single display.
- Vehicle OEMs can design a unique, special and fully customized panel.

- Rich, vivid colors, sharp imagery, strong contrast and high-color vibrancy.
- Large and sharp, easy-to-read, high-resolution LCD screen for optimum viewing.
- Seamlessly integrates with Curtis AC vehicle speed controllers and input devices.
- Two video inputs interface directly with cameras in either PAL or NTSC format.

enGage® VI & VII Cased



enGage® VII with Optional Camera



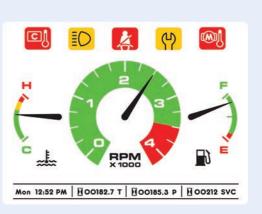
enGage® VI & VII Module



















PROGRAMMABLE CAN AND SERIAL COMMUNICATION INSTRUMENTS

- CAN and Serial Communication instruments from Curtis display vehicle data and fault information, and can be used to program or configure vehicle settings.
- Easily, seamlessly and conveniently connect directly to Curtis controllers and I/O modules.
- CANbus communication enables lower vehicle cost by minimizing wiring between system components.
- Additional I/O allows all devices near the operator to be routed through a single gauge to the controllers to minimize wiring.
- Easy to read, with large displays, and sealed to meet the toughest environmental conditions.



CAN and Serial	840	enGage® II	enGage® III	enGage® IV	3501
Models	CURTIS MODEL849		(a) (b) (c) (c) (c) (c) (c) (c) (c) (c) (c) (c	A CONTRACTOR OF THE PARTY OF TH	CURTIS TO THE PROPERTY OF THE
Display	TN LCD, 8-character Dot Matrix, Monochrome	TN LCD, Fixed Segment, Monochrome	TN LCD, Fixed Segment, Monochrome	FSTN LCD, 240x128, Dot Matrix, Monochrome	FSTN LCD, 240x128, Dot Matrix, Monochrome
Serial	Yes	No	No	Yes	Yes
CANbus	No	CANopen, J1939	CANopen, J1939	CANopen, J1939	CANopen
Analog In	0	0	0	4	2 Freq.
Digital In	0	0	0	8	4
Outputs (MOSFET)	2 PWM (optional)	0	1-0.5 AMP	3-2.0 AMP	1-1.0 AMP
LEDs	3 or 6	1	8 (icons)	1 (bi-color)	6
Push-Buttons	0	2 (optional)	2 (optional)	3	5
Connector	Molex	AMP	AMP or Molex	AMP	AMP

700 SERIES

- Highly reliable solid-state hour meters and counters provide unprecedented performance, reliability and value.
- Ideal for scheduled maintenance, warranty and lease monitoring.
- Non-volatile EEPROM memory.
- Wide voltage ranges minimize stocking requirements.
- Many case styles to fit in all types of standard cutouts.
- Wide selection of miniature AC & DC modules for PC board mounting in a variety of sizes, voltages and customizable options.
- Millions in use worldwide.



BATTERY STATE-OF-CHARGE

- Curtis Instruments has long been the global technological leader in the accurate measurement of state-of-charge of lead acid batteries for batterypowered industrial vehicles.
- Curtis offers the widest range of Battery State-of-Charge (BSOC) instruments in the industry and continues to develop new algorithms to improve accuracy as well as methods of measuring the stateof-charge of other battery chemistries and alternative fuel sources.
- Millions in use worldwide.



BSOC	803	906
Models	H 123455 (CURTIS	CURTIS
Display	Tri-Color, 10-bar LED	Red, 10-bar LED or Tri-Color, 10-bar LED
Hour Meter	Yes	No
Output	1 Amp Relay	Logic Level 0–5V
Mounting	U-bracket	U-bracket (D,R) or Snap-fit Bracket (J,Y,Z) or Screws/Nuts (F,T)
Interconnect	Molex Connector	3/16" or 1/4" Fast-On Terminals or Packard Connector or PCB Mount Pins
Low "Fuel" Warning	Two LED Bars Flash Alternately	Two LED Bars Flash Alternately
Adjustable	Yes	No
Housing	52mm round	52mm round (R) or 24mm x 48mm Rectangular (D) or 23mm x 36mm Rectangular (F,J,T) or 28mm x 41mm Rectangular (Y,Z)
Keyswitch Input	Yes	Yes
BDI Reset Method Operating Voltage	CTR, OCR 12–80	CTR, OCR 12–48

Finally, there is a solution for one of the greatest dilemmas of fleet managers: complete and accurate battery information for the life of the battery, to help extend battery life, to improve productivity and operating efficiency - all with significant impact on the bottom line.

The newest innovation by Curtis Instruments, the Acuity® Battery Monitoring System, is the result of more than five decades of battery monitoring experience. The unit mounts directly on an industrial, lead-acid battery and measures, records and communicates critical battery performance parameters throughout the life of that battery. Acuity® provides the most accurate, most reliable and complete set of battery information. Fleet managers will know the true state-of-charge, whether the battery has been operated according to warranty terms, and whether the battery is being used efficiently. This is accomplished by the unique and proprietary Curtis algorithm based on the simultaneous measurement of voltage, current and temperature.

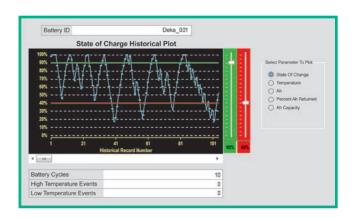








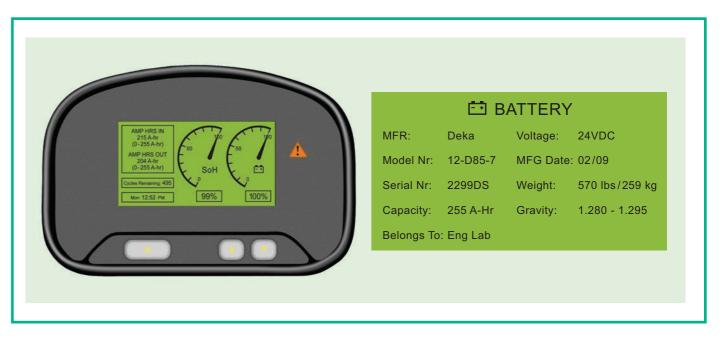
- Programs and configures Acuity® to match the battery on which it is installed.
- Retrieves historical battery data from the vehicle and transmits it to a PC.
- Stores and displays instantaneous battery data on a PC.







Acuity screen for enGage® VII



DC/DC Converters

- Available in both 250W peak (Model 1410) and 375W peak (Model 1400) ratings.
- Input: 24 to 96V.
- Output: 12, 13.5, 24, 28V.



Beacons

- 12 to 80V range of high-efficiency LED and Xenon visual warning lights.
- Operating temperatures from -40° to +77°C.

• Universal mounting base.

• Encapsulated electronics.



Pot Boxes

- 0 to 5k Ω output for standard interface to Curtis controller throttle inputs.
- Left- or right-hand operation available.
- Integral microswitch available to enhance safe vehicle operation.
- Available with multiple cable lengths.



Foot Pedals

- Ideal for tough environments such as material handling, Curtis foot pedals are used with Curtis electronic motor speed controllers, as well as models by other manufacturers.
- Designed for maximum installation flexibility and durability, these pedals are made of rugged aluminum castings.



18

Alarms

- Available in 12 to 72V with output of 87 to 97dB.
- 12 to 48V is available with output between 82dB and 107dB.
- Environmentally protected for indoor or outdoor use.



DC Contactors

- High-quality Curtis/Albright contactors for vehicle and industrial applications are available at ratings of 80, 100, 125, 150 and 250A.
- Millions are in use worldwide, proven in the toughest conditions.
- Built for reliability, these units feature high continuous ratings in compact, durable packages.
- Coils are available from 6 to 240V.



• Wig-wag throttle for forward and reverse.

ullet 0 to 5k Ω output for standard interface to Curtis

• Three million cycle-life rating.

Electronic Throttle Assemblies

- Provides a CAN, voltage or resistive output proportional to throttle position as an input to a Curtis motor controller.
- Ideal for rugged environments, as major components are encapsulated to protect them from environmental stresses.
- Hall-effect technology and solid-state contactor drivers provide high reliability.



Steering Sensors

- Fully compatible with Curtis Model 1222 AC Steering Controller.
- Dual-sensor outputs support the redundant safety architecture of steer-by-wire systems.
- Variable torque version available to provide tactile feedback.



Disconnect Switches

 Reliable double-pole and single-pole disconnect switches provide a rapid means of manually disconnecting batteries – or other power supplies – in the event of serious electrical faults.



Tiller Heads

Pot Assemblies

- Attractive and ergonomic control handles used in pallet trucks, walkie-stackers, and tow tractors.
- These tiller heads include an emergency switch, and may be equipped with a variety of functional options.
- Outputs available as CAN or analog.



Electronic Code Switches

- Prevents unauthorized use of a vehicle.
- Wide voltage range of 12 to 120V allows one unit to be used on all industrial vehicles.
- Low power consumption (10mA) ensures that the ECS does not significantly discharge the vehicle's battery.
- IP 65 environmental protection allows use in harsh applications.
- Can store up to 99 individual access codes.



CURTIS WORLDWIDE

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Bulgaria Tel. 359 2 955 98 93 China Tel. 86 10 65260683

Hong Kong Tel. 852 21103070

Taiwan Tel. 886 2 2910 7250 Korea Tel. 82 10 9472 2015

Japan Tel. 81 (0) 3 5207 3161

India Tel. 91 20 6685 3600

CURTIS, YOUR PARTNER IN INDUSTRIAL VEHICLE SYSTEM INTEGRATION



WITH CUSTOMER SUPPORT ENGINEERS WORLDWIDE

Even the most experienced EV OEMs can be challenged by today's highly specialized, advanced EV systems technology. At Curtis, we understand that – and we have a solution. We provide an expert partner to assist you from beginning to end, at every stage of the process.

Curtis has experienced and enthusiastic customer support engineers around the world. Each member of this highly skilled team stands ready to support major OEMs in leading-edge product development. Our global network makes Curtis an extension of your own engineering department. We will partner with you to specify, design and build a complete electric vehicle control system, so you can build the best possible EV.

www.curtisinstruments.com





